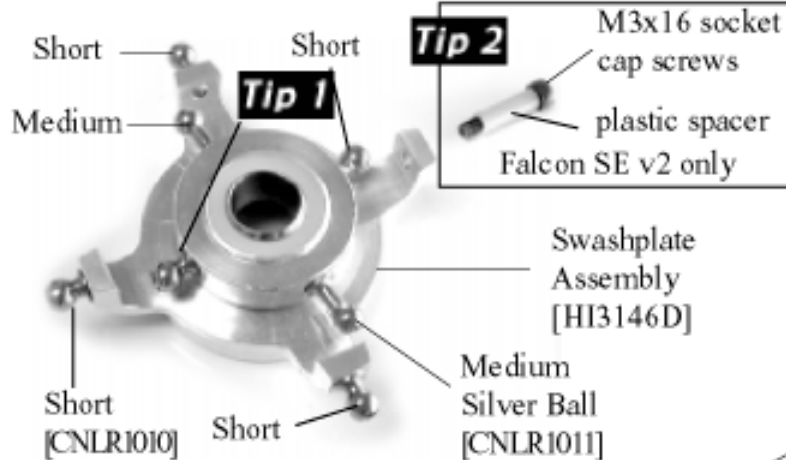
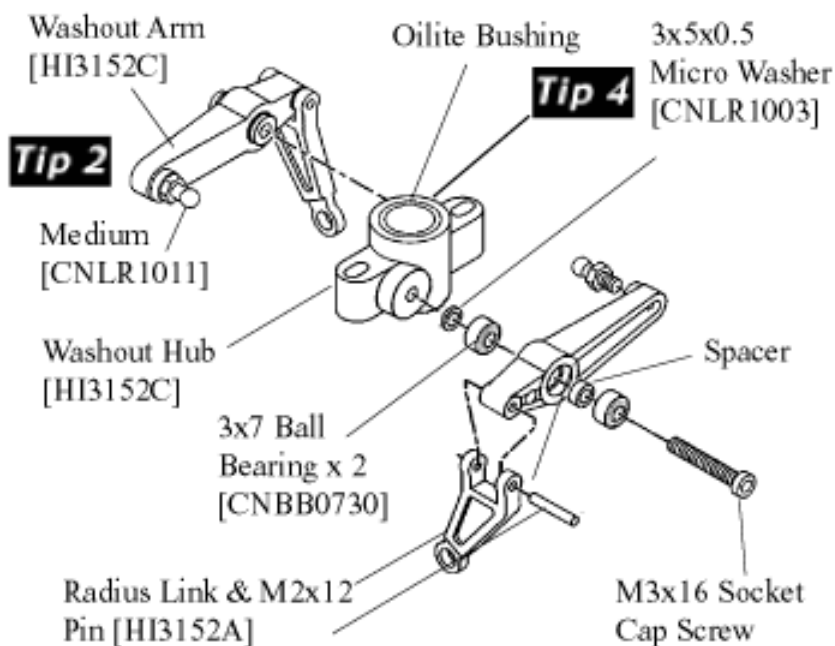


STEP 7 Washout Assembly

Attach two Medium Balls (*Tip 2*) to the Washout Mixing Arms (**Note, attach from the flat side of the arm**). Press one 3x7mm Ball Bearing into one side followed by one 3x5mm spacer and one more bearing from the opposite side. Slide one M3x16 Socket Cap Screw through the bearings in the arm and slide one 3x5x0.5 washer between the bearing before tightening into the washout hub. Note, the screw is attached on the left. Press the radius link on to the inner short balls on the Swashplate.

Tip 4 - We suggest that you wick some fast cyanoacrylate glue into the seats of these oilite bushings. Be sure not to get any into the inner race of the bushings



Step 8 Swashplate Assembly

Starting with the inside race, apply thread-lock and attach two short balls (*Tip 1*) directly across from each other, similarly attach two medium balls to the remaining holes. Attach the three short balls to the outside race. The rear location is not used now.

Step 9 Starting Shaft Bearing Blocks

From parts bag 2, the Start Shaft Guide Blocks are pre-assembled. Slide the Starter Shaft through one of the block assemblies with the M5x11 Ball Bearing facing up and slide the spring and 5mm Washer onto the shaft.

