

## Step 22 Servo Frame Assembly

M2.3x10 Self Tapping  
Screws x 20

M3x1.2 Self  
Tapping  
Screws x 8

**Tip 3**

Switch Plate  
[HW3115A]

Rudder  
Servo

Aileron  
Servo

Elevator  
Servo

M3x30  
Machine  
Screws x 2

Canopy  
Mount  
Hook &  
Spacer  
[HI3129]

M3x6 Self  
Tapping  
Screws x 4

Throttle  
Servo

Collective  
Servo

Servo Frame Set  
[HW3115A]

Servo Mount  
Tab x 4  
[HI3205]

Main Mechanic  
Assembly from  
Step 21

M3x6 Self  
Tapping  
Screws  
x 2

M3x10 Self Tapping  
Screws x 2

**Tip 3**

M3x6 Phillips Washer  
Head Screws x 2

Servo Frame  
Assembly from  
Step 23

From parts bag 5, assemble the servo tray using four 3x12mm Self Tapping Screws (**Tip 3**). This is a good time to install the collective and throttle servos from the **inside of the vertical support**. (**Note, use the rubber grommets provided with the servos, you can use the screws that came with your servos or the screws provided in the kit**). Attach the switch mount using four 3x6 Self tapping screws from the inside of the vertical support and the canopy mount using two 3x30 Phillips Machine Screws through the top of the battery tray, through the plastic spacer and into the canopy mount hook.

## Step 23 Main Mechanics

Attach the servo frame assembly to the mechanics using two 3x12mm Self Tapping Screws on top. Insert one M3x6 Phillips Washer Head Screw through the servo frame into the lower frame (lower frame has a special fitted nut) using threadlock. Repeat for the other side. Secure the cooling fan shroud with two M3x6 Self Tapping Screws (leave loose for now).