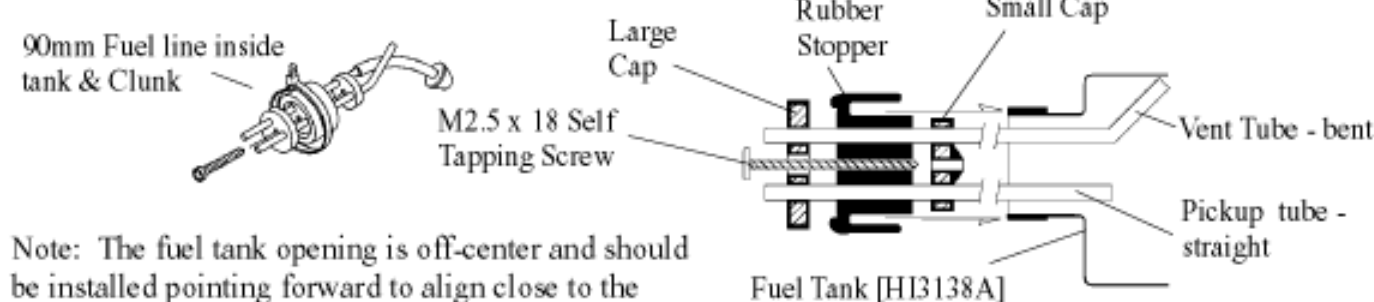


Step 20 Fuel Tank Assembly

From parts bag 3, insert the two pieces of aluminum tubing through the large cap, rubber stopper and small cap, bend the long aluminum tube upwards and attach the short piece of fuel line and clunk to the short straight piece of tubing. Test fit the assembly into the Fuel Tank and make sure that the clunk reaches the end but moves freely and the vent tube is near the top of the tank but does not touch. Finally tighten the long self tapping screw to seal the tank. Install the included tie wrap around the outside of the rubber cap.



Step 21 Lower Frame Assembly

Attach the right lower frame (R) to the upper frame assembly using threadlock with two M3 x 7 washers and 3x12mm Socket Cap Screws (*Tip 1*). Slide the cooling Fan Shroud over the engine head and position the engine assembly into the upper frames while attaching the engine mount using threadlock and two M3 x 11 flat washers and M3x112 Socket Cap Screws, through the R side frame (leave these loose for now). Skip to step 25 and install the muffler at this time as it will be difficult later to get access to the muffler screws. Slide the fuel tank assembly through the frame and attach the left lower side frame (L) to the upper side frames using threadlock with two M3x7 washers and two M3x12 Socket Cap Screws. Attach two M3x12 Socket Cap Screws and two M3x11 Flat Washers to the engine mount, loosely for now.

