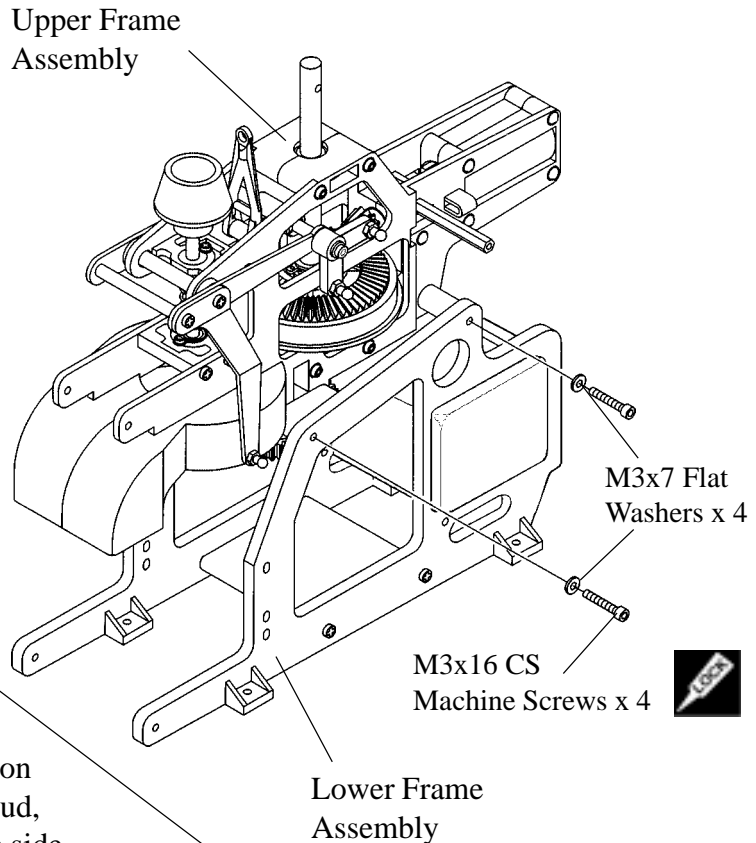


STEP 20-21 Upper & Lower Frames

STEP 20

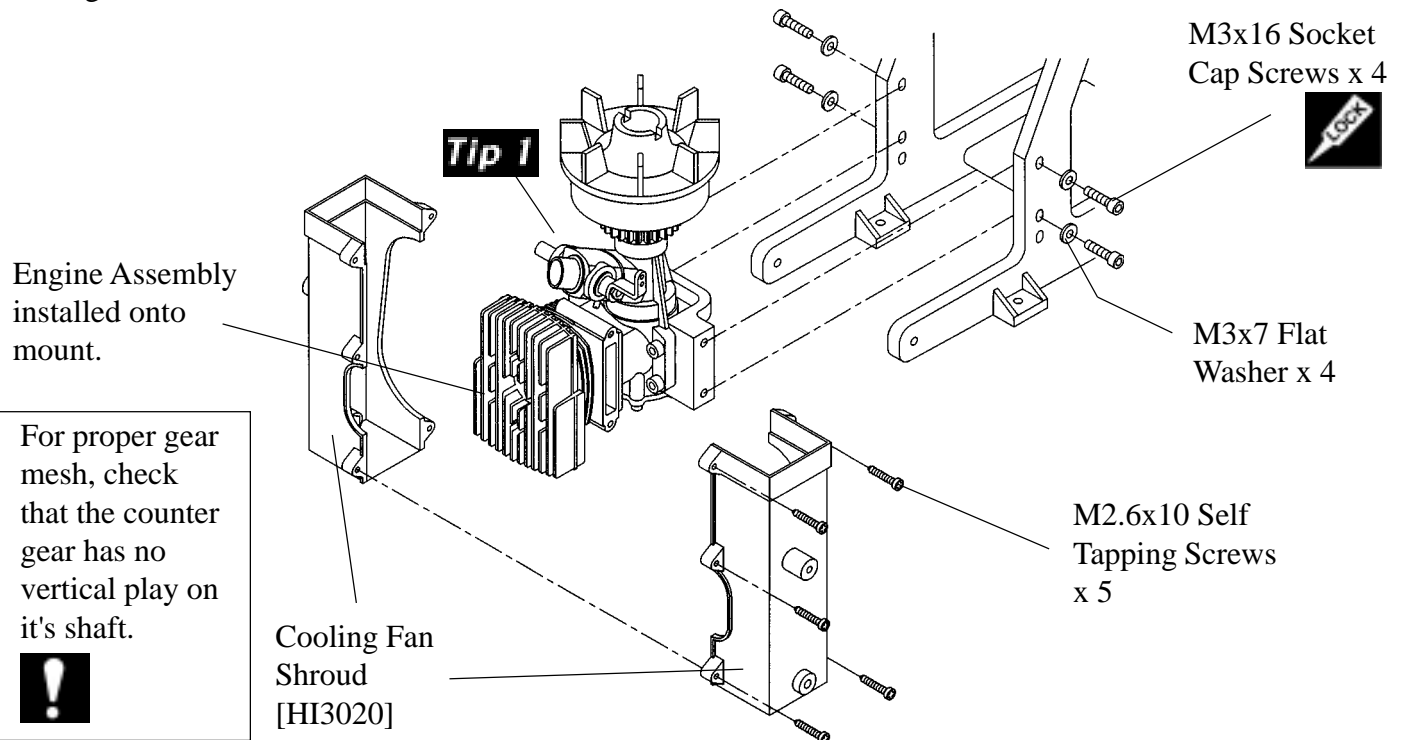
Attach the lower frame assembly to the upper frame assembly with four 3x16mm Socket Cap Screws and four 3x7mm Washers using threadlock.



STEP 21

Assemble the Lower Cooling Fan Shroud over the head of the engine using parts from bag 3, assemble the two halves using five 2.6x10mm Self Tapping Screws. Install the engine assembly into the lower side frames using four 3x16mm Socket Cap Screws and four 3x7mm Large Flat Washers. Position the lower shroud overlapping the upper shroud, adjust the engine height by looking from the side, slide the engine upwards until the clutchbell gear is properly meshed with the counter gear, then threadlock the screws in place. At this time plug in fuel tube to carburator (**Tip 1**) (you may want use a fuel filter between tank and carburator). and check the starting shaft, loosen the collar and adjust the height of the to allow the start shaft to fully disengage from the cooling fan.

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Engine Assembly installed onto mount.

For proper gear mesh, check that the counter gear has no vertical play on it's shaft.



Cooling Fan Shroud [HI3020]